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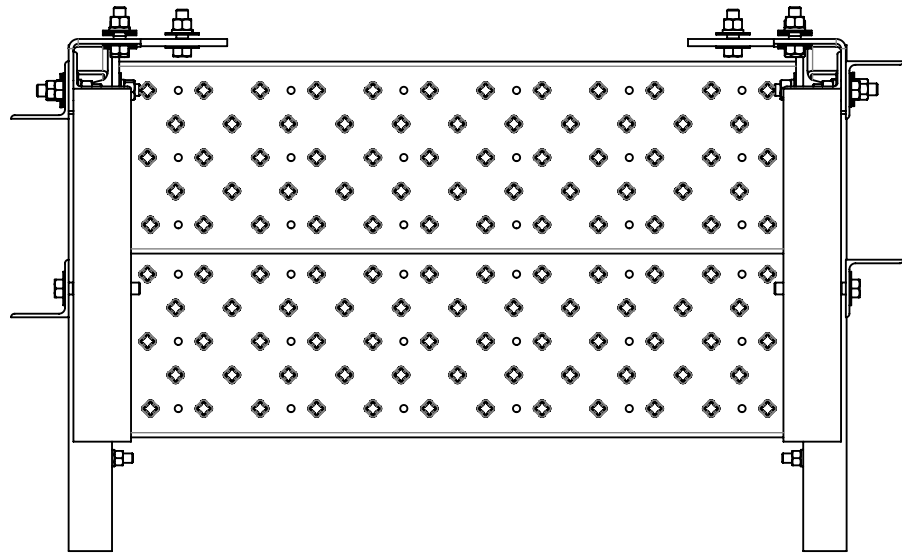
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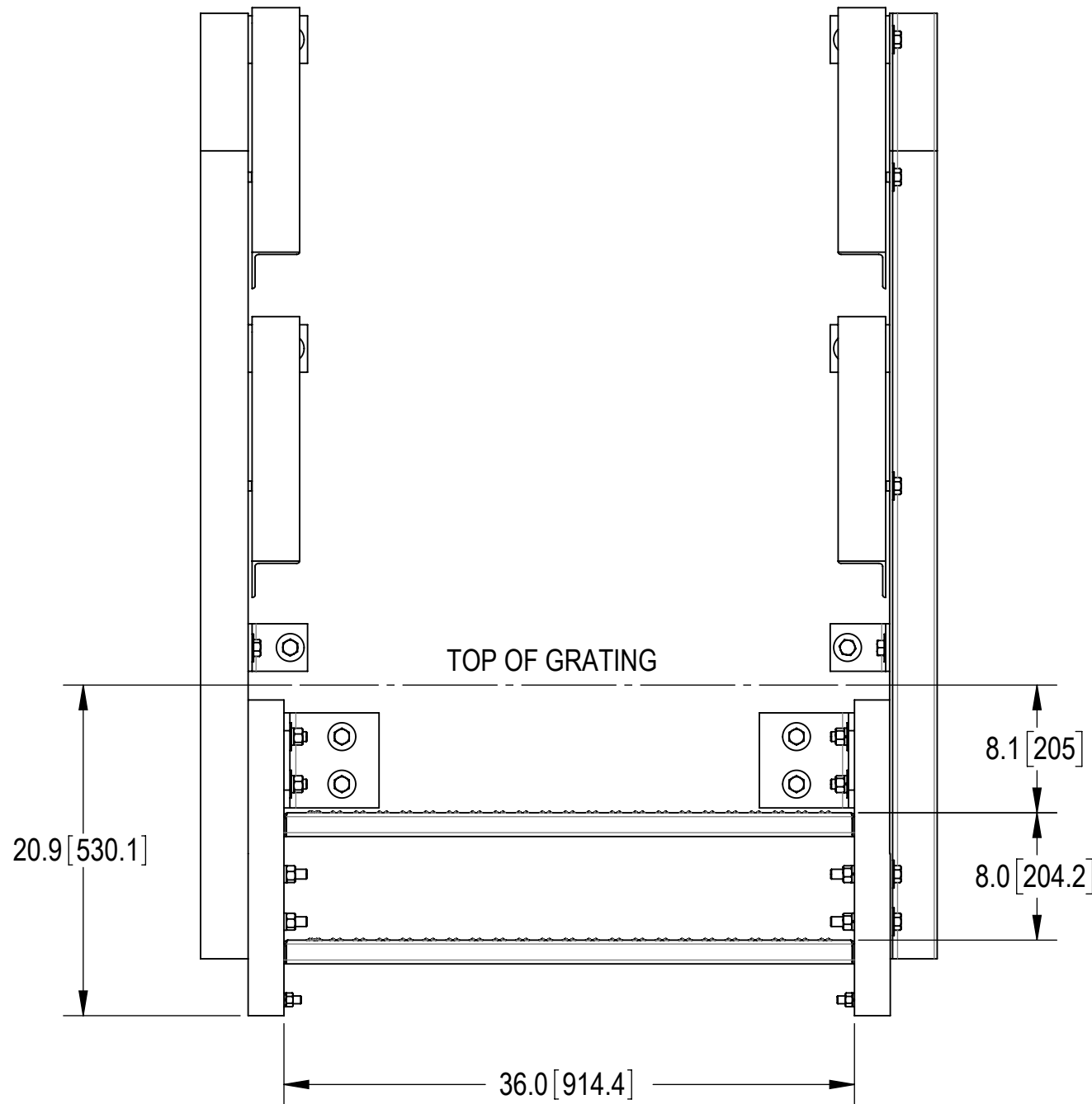
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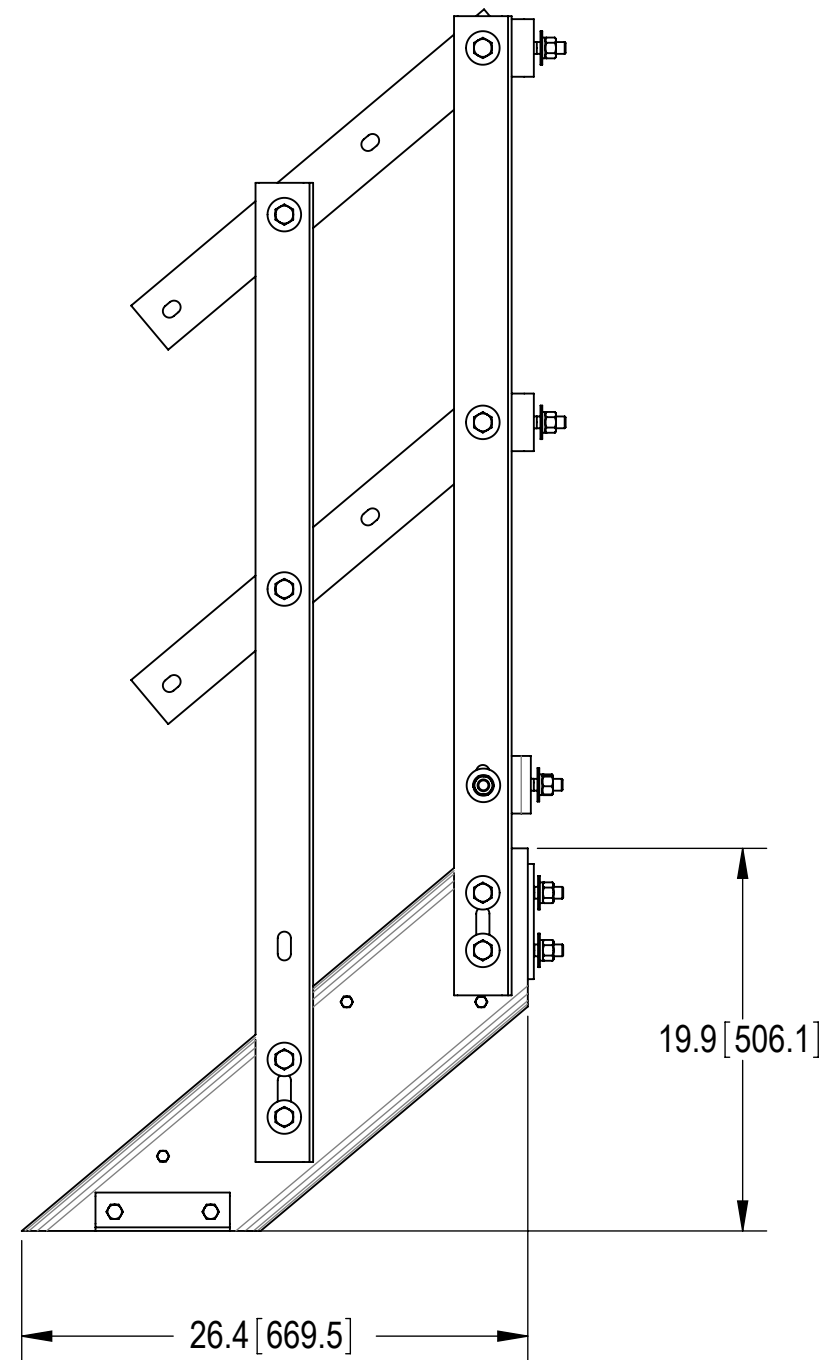
C

C



B

B



A

A



TITLE
PLATFORM STEPS WITH HANDRAIL

SIZE C	SCALE 1:10	DOCUMENT NO. EQ-STEP-2		
		DRAWING		
		VERSION 01	STATUS RE	REVISION F
		SHEET 2 OF 7		

Confidential

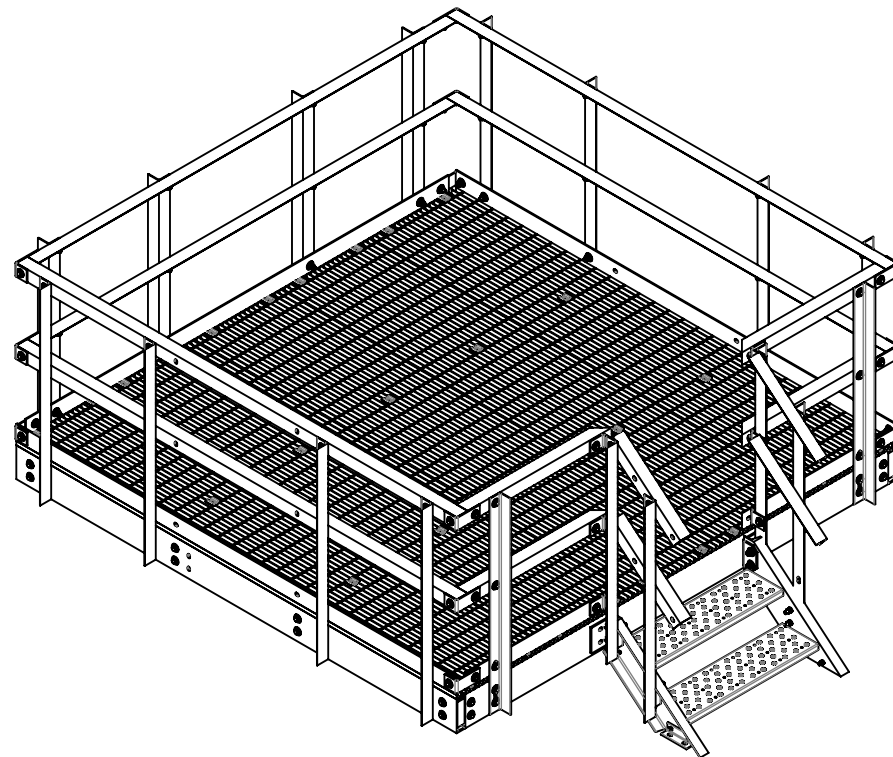
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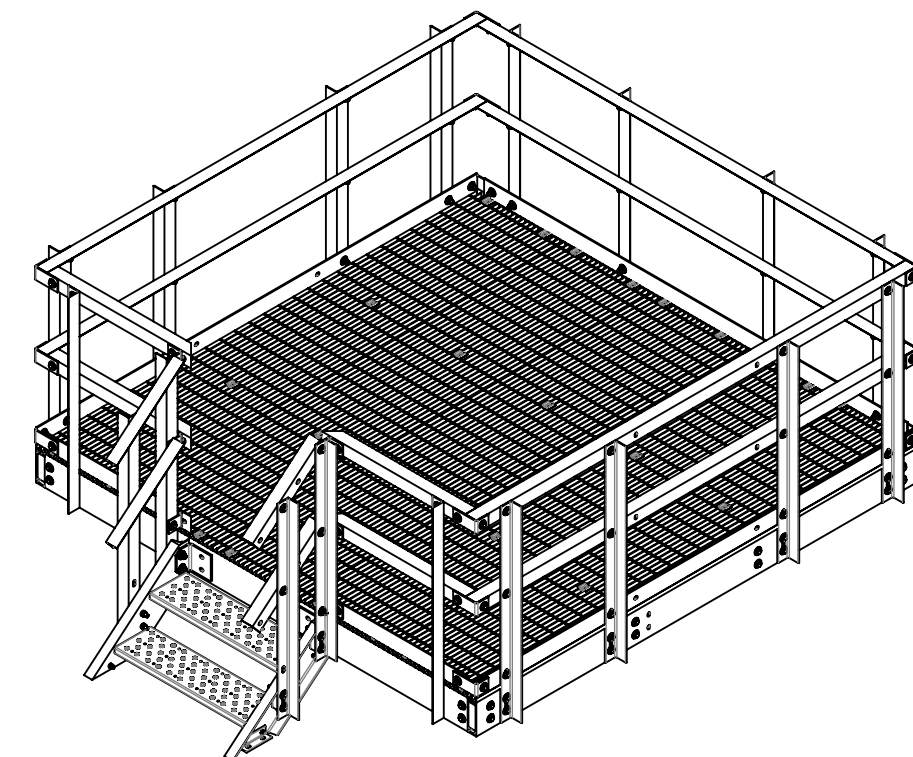
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1

ASSEMBLING STEPS TO BASE/RAILING ASSEMBLIES



OUTWARD BRACKET ORIENTATION



INWARD BRACKET ORIENTATION

Before Installing Step Assembly to Base and Rails, it is recommended that all instructions used to assemble the Rails to the Base are completed PRIOR to assembling Steps to "Assembled" Base and Railing.

STEP #1: Locate area where Step Assembly will be attached. (Step Assembly can be attached to any side of Base/Rail Assembly.)

STEP #2: Align Steps (Assembled) to previously ASSEMBLED Railing and Base, Making sure that all hole locations are NOT blocked by any other components (Screws, brackets, and etc.)

STEP #3: Once Step assembly location is establish, LOCATE and MARK hole positions that will require technician(s) to Field Drill holes for attaching Steps to Base/Rail Assembly.

STEP #4: Field Drill all holes needed to attach steps to Base/Rail Assembly.

STEP #5: Align Step assembly to Field drilled holes in Step #4.

STEP #6: Insert Bolts into Field drilled holes and attach washers and nuts. (DO NOT COMPLETELY TIGHTEN, at this time!!!)

STEP #7: After determining all parts are aligned and not restricted by any objects. Proceed to STEP #8.

STEP #8: Tighten all Nuts and Bolts to specified torque requirements. Proceed to STEP #9.

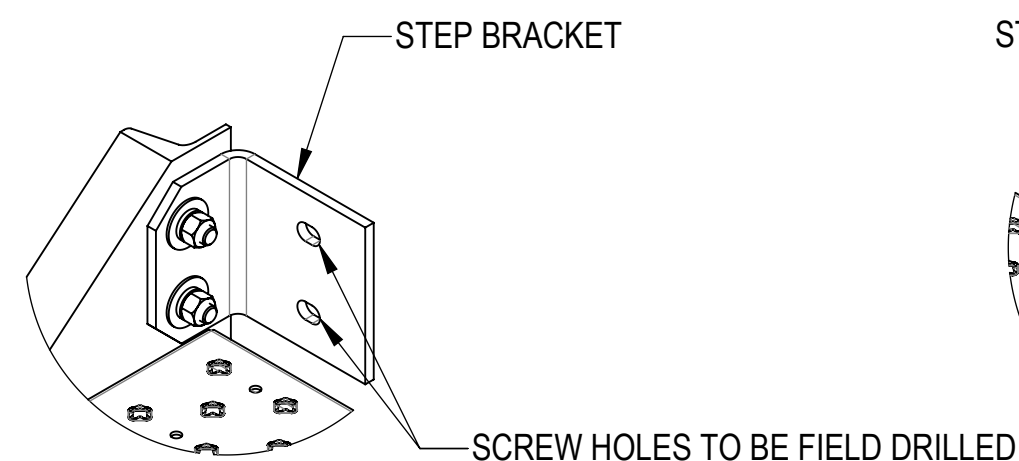
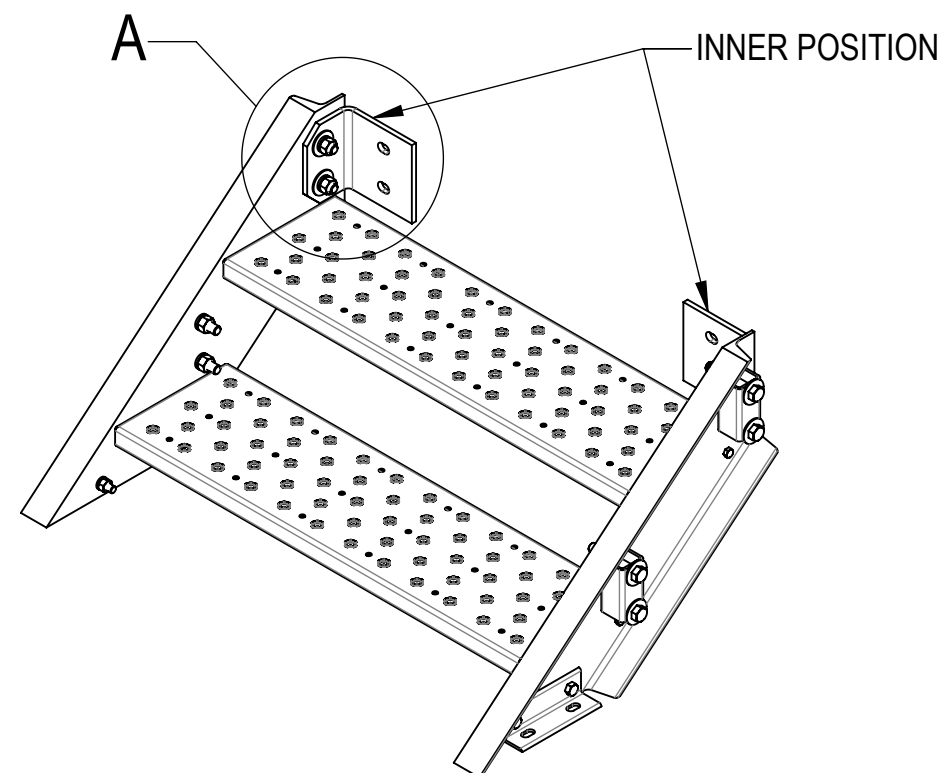
STEP #9: Measure Step Assembly opening.....(See Diagram on Sheet 5)

STEP #10: Using diagram on Sheet 5 (Detail F) as a reference, proceed to create Cut-Out in railing for stairway opening. Make sure, Steps 1-9 are COMPLETED PRIOR to this step, for BEST RESULTS.

STAIR BRACKET ORIENTATIONS

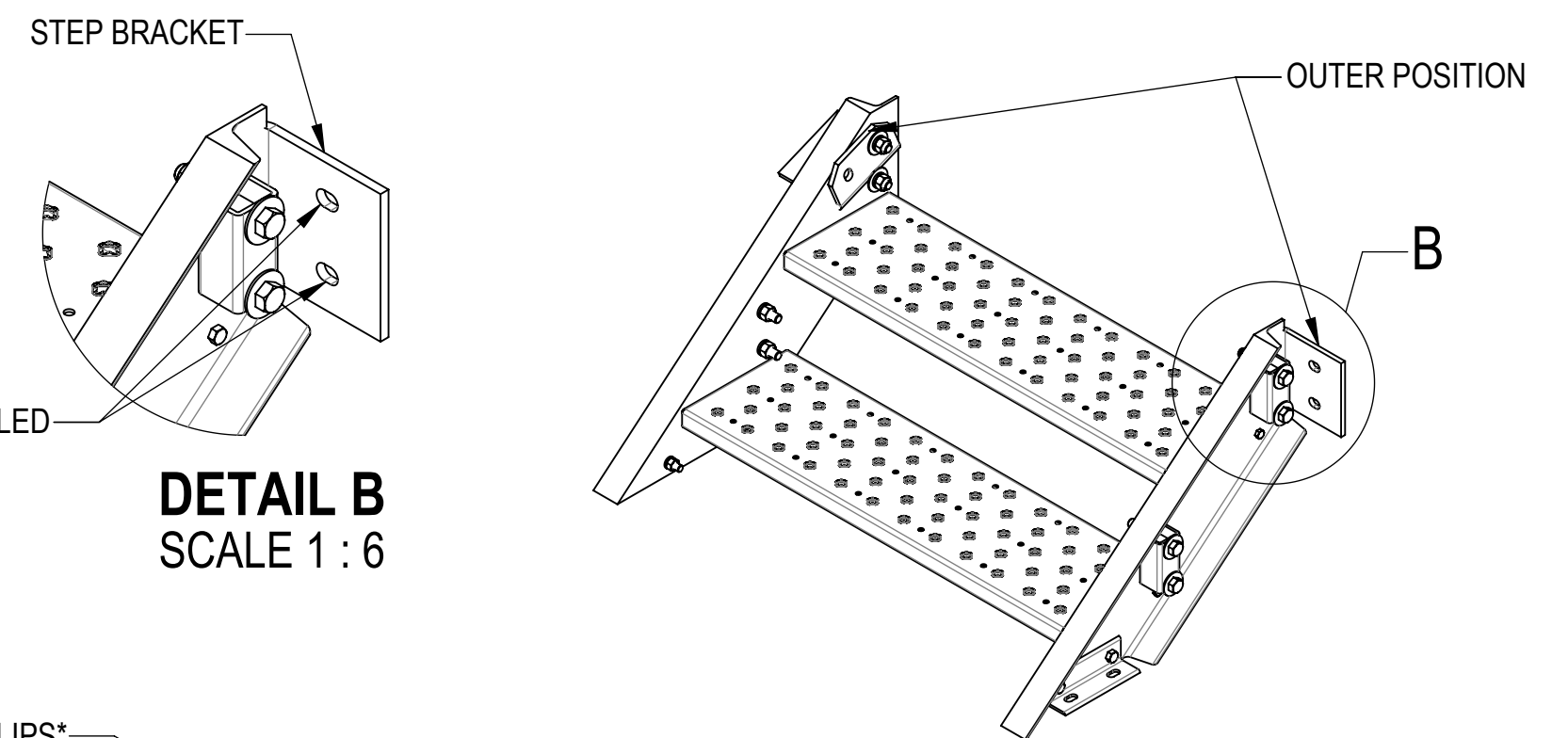
During installation of platforms, brackets that connect the step assembly to the base may need to be orientated in different ways to accomodate certain customer installation needs. With customized installation locations, technicians will be required to "Field Drill" bracket holes in the base's outer frame in order to place steps in positions needed to fit their needs. Handrail Clips that fasten the stair's railing to the base's handrails will also require "field drilling" for proper installation. The following diagrams give examples of how to meet those requirements, properly.

INWARD BRACKET ORIENTATION

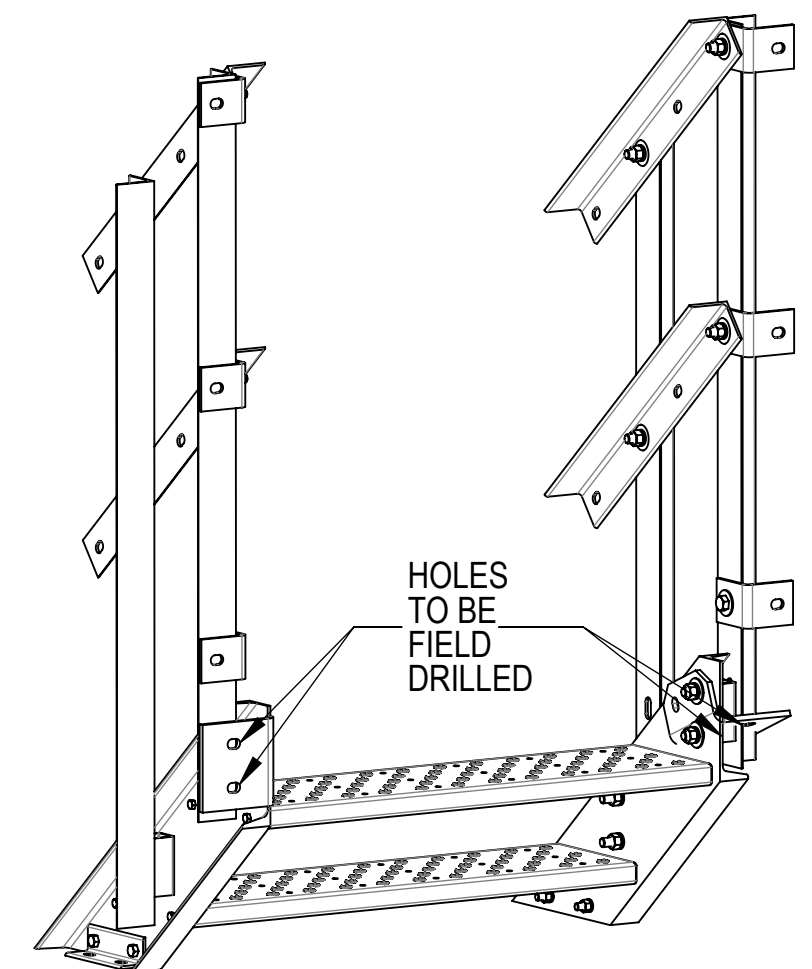
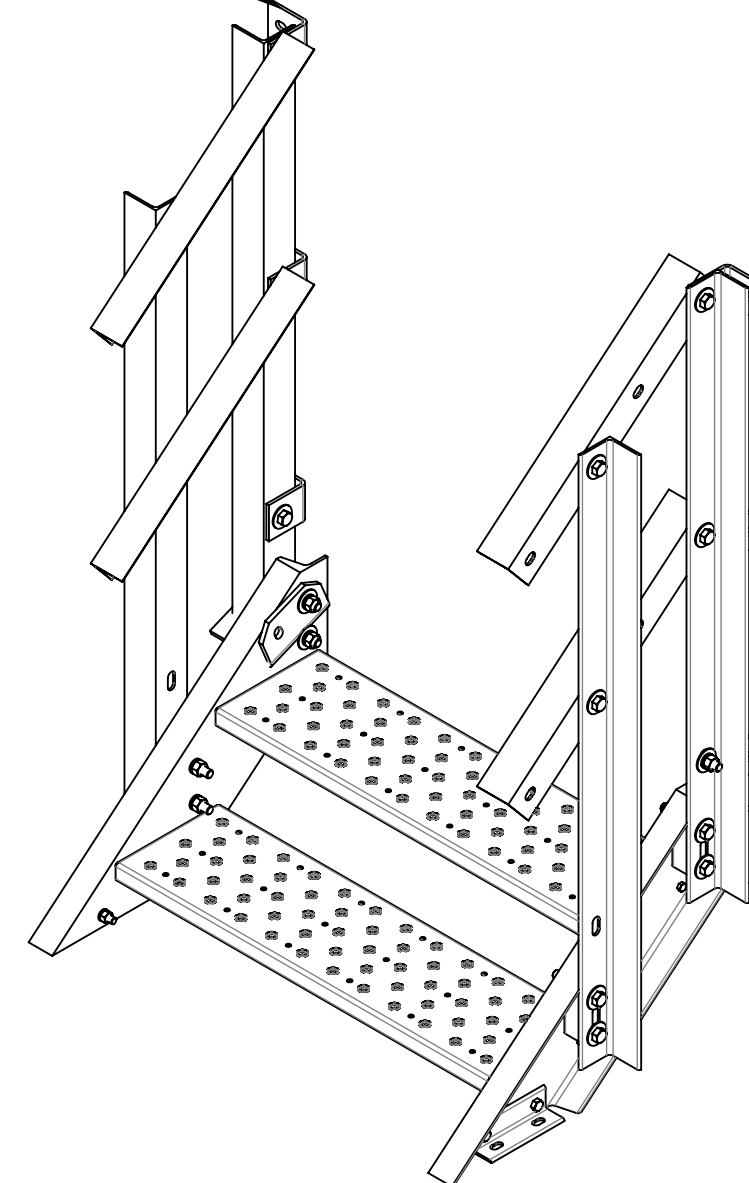
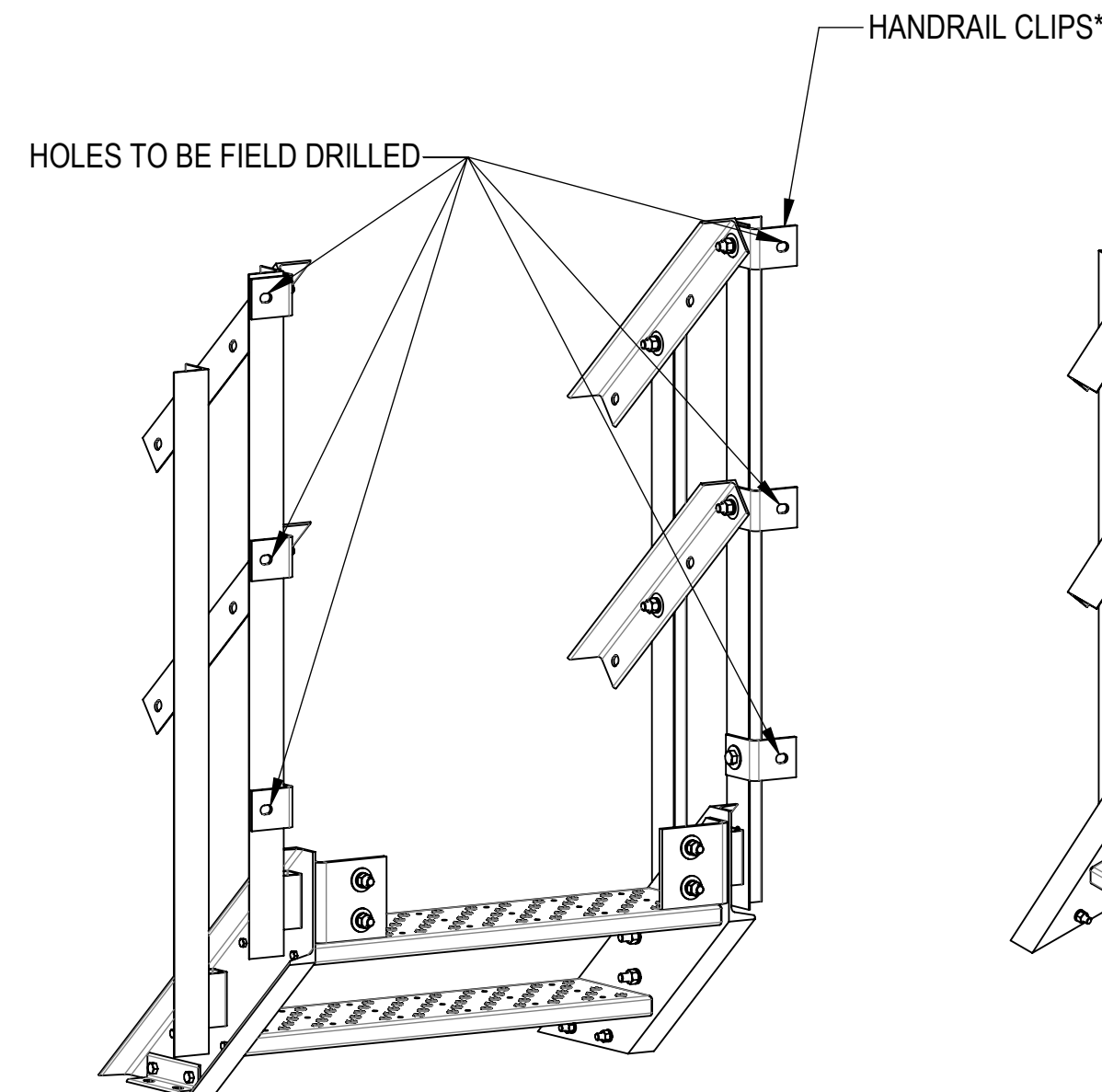
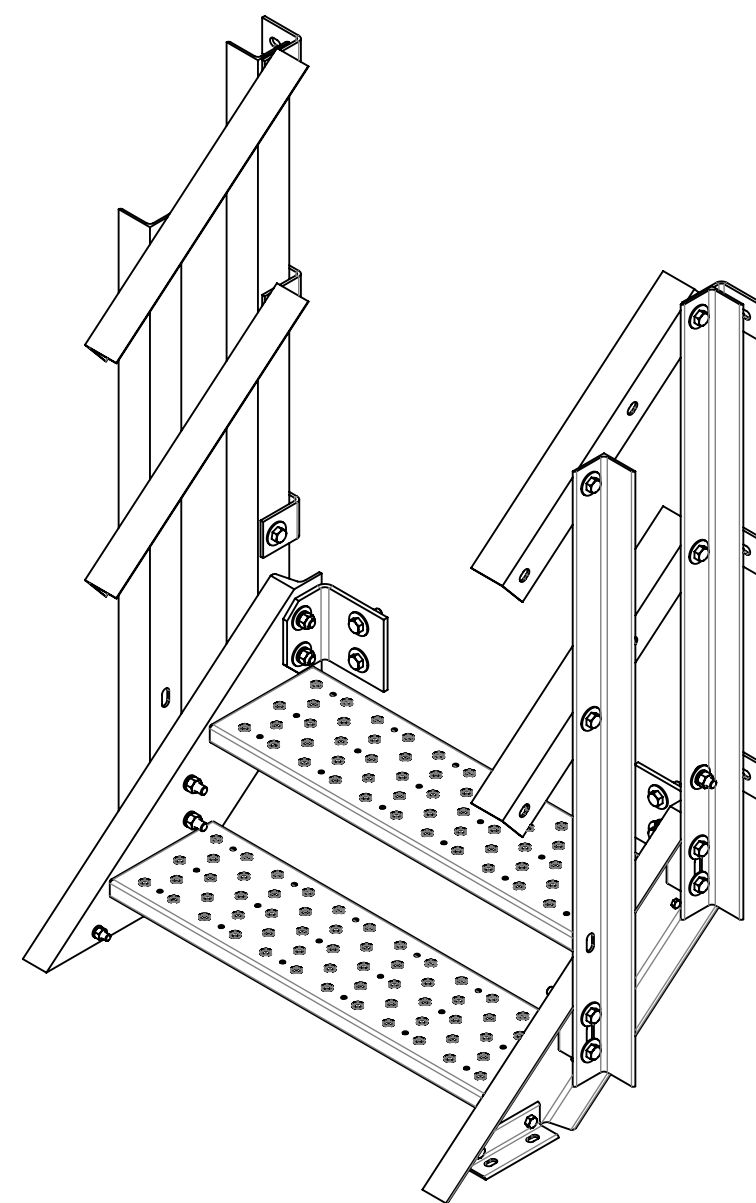


DETAIL A
SCALE 1 : 6

OUTWARD BRACKET ORIENTATION



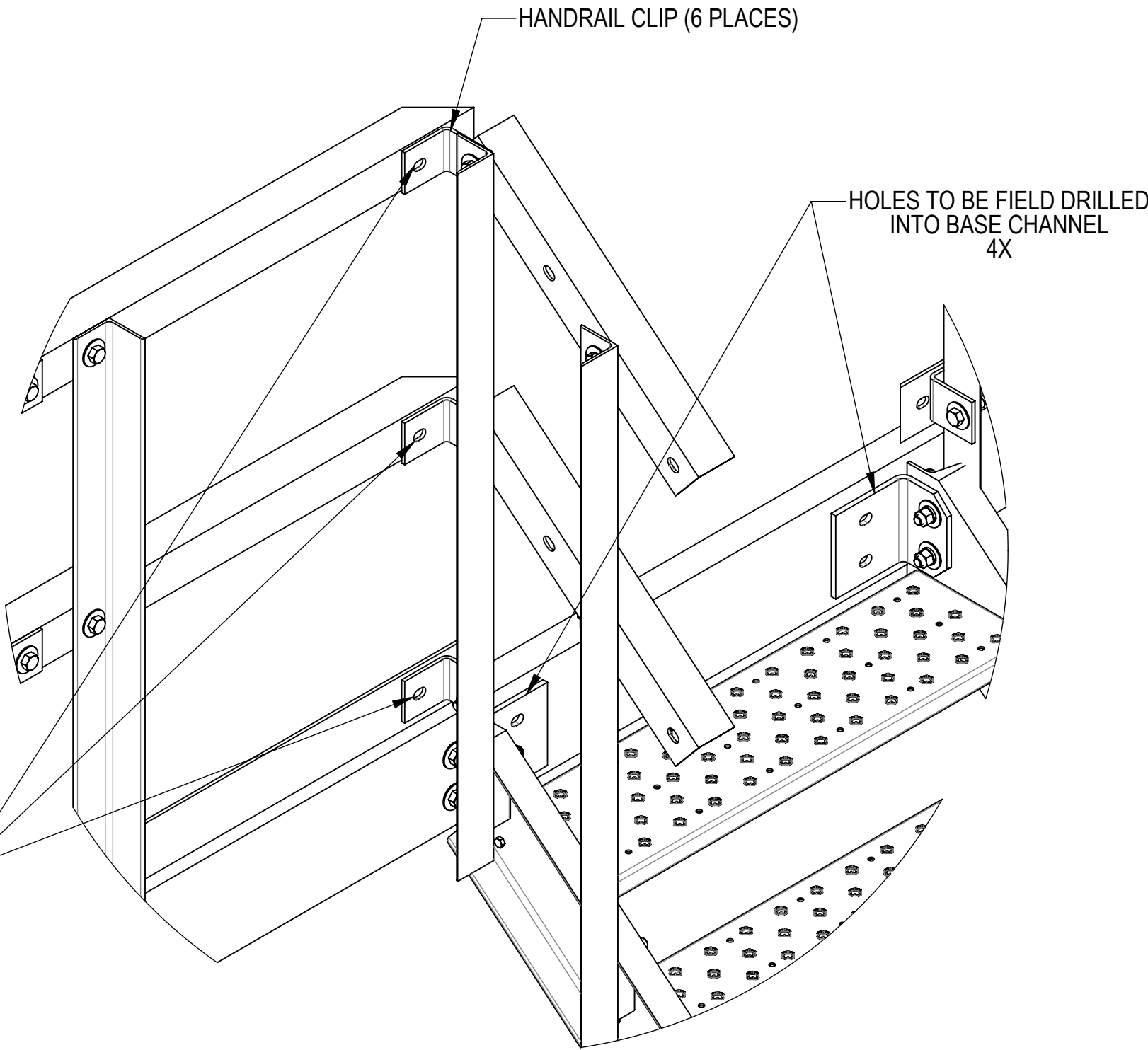
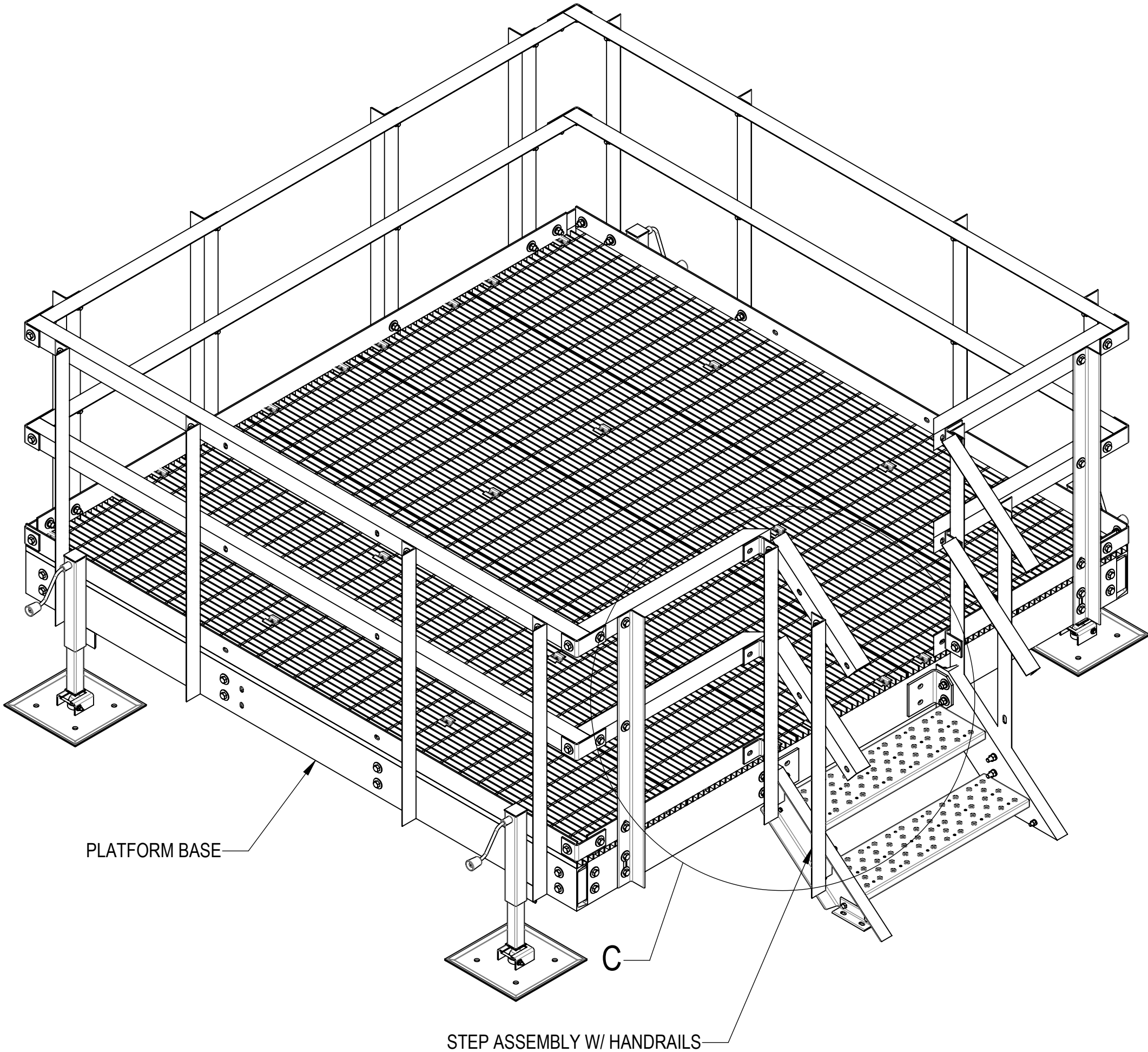
DETAIL B
SCALE 1 : 6



*HANDRAIL CLIPS MUST BE ORIENTATED ACCORDING TO INSTALLATION INSTRUCTIONS TO PREVENT INJURY.

INWARD BRACKET ORIENTATION

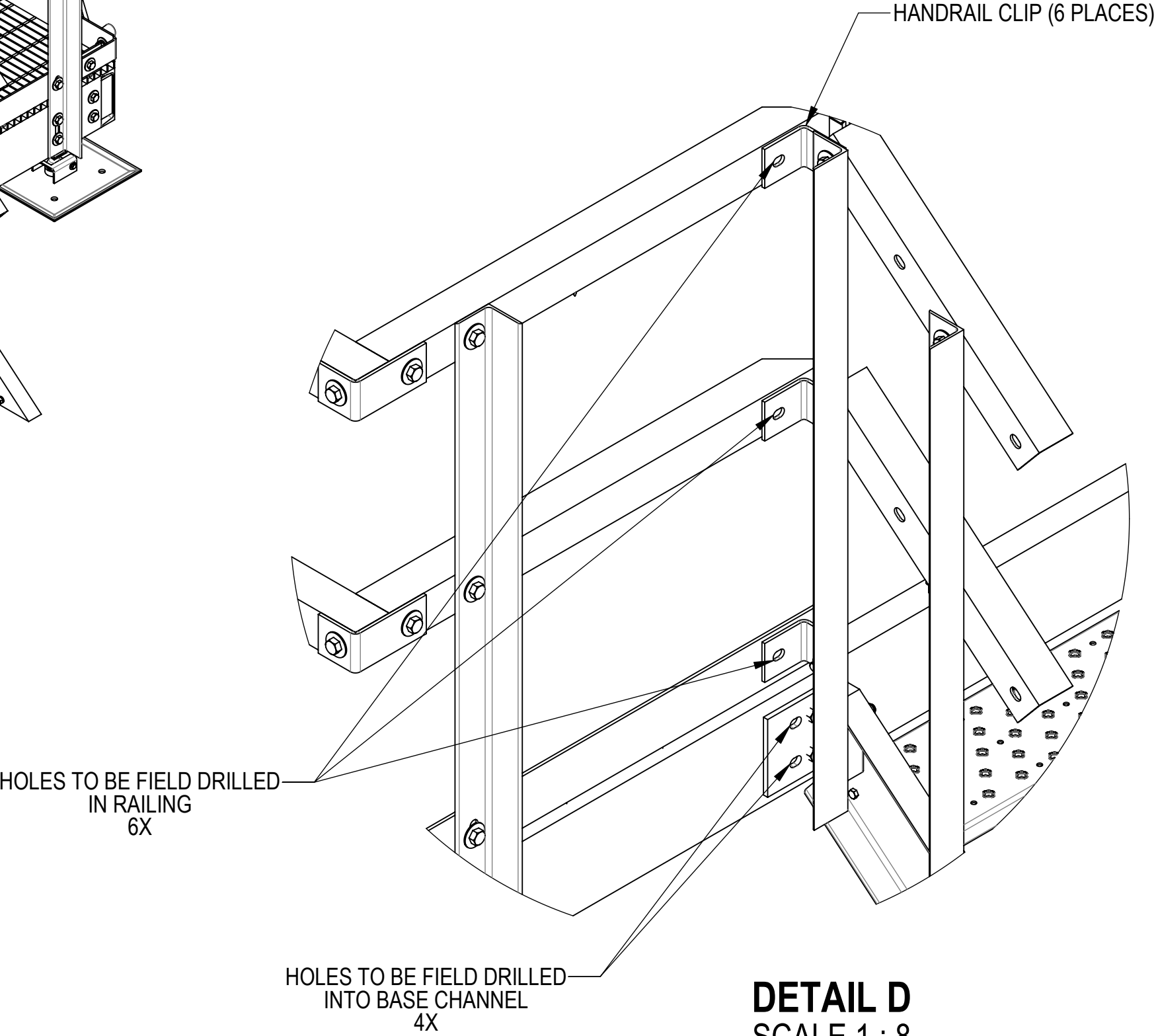
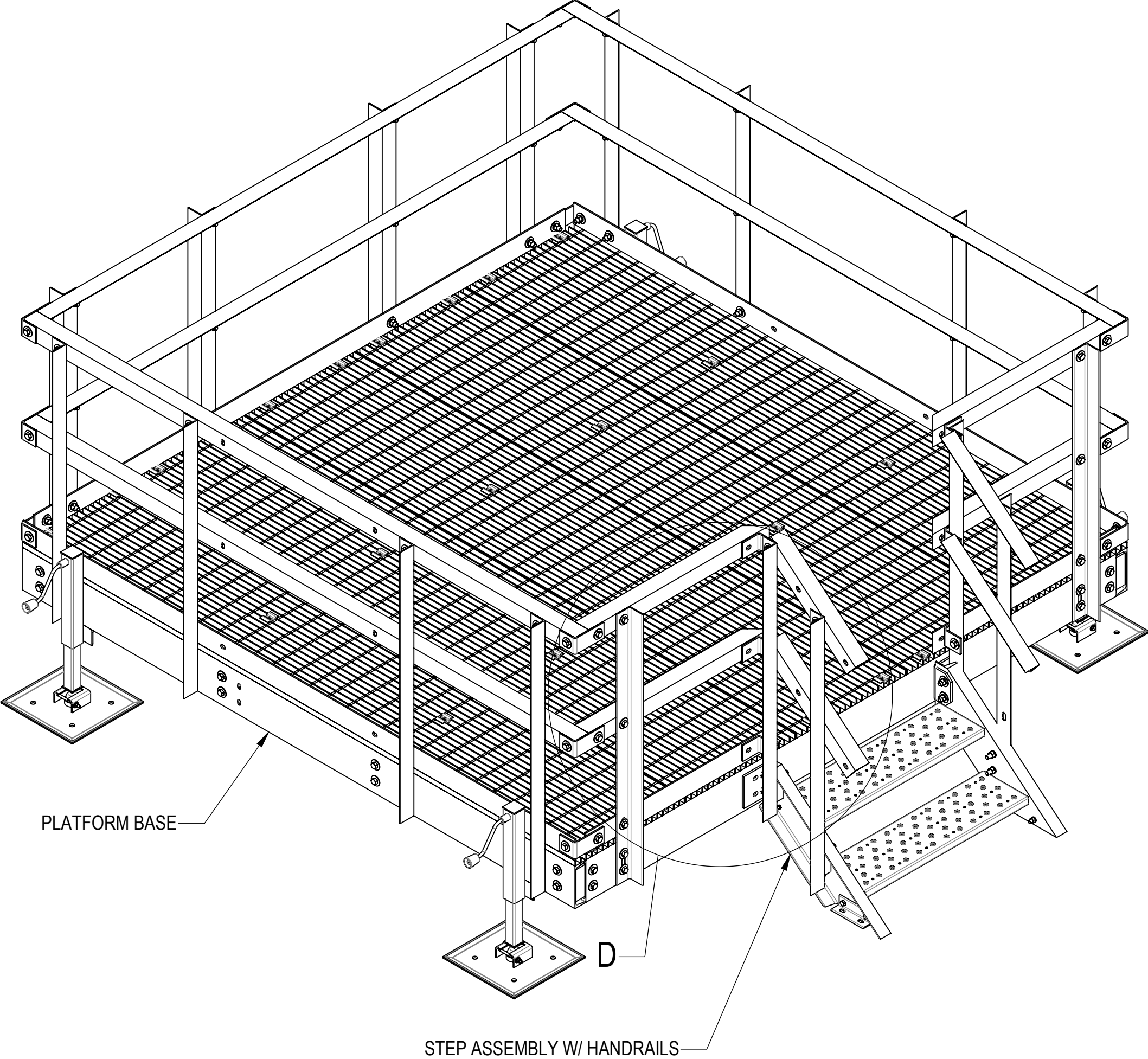
PLEASE NOTE: STEPS AND HANDRAILS CAN BE ATTACHED TO EITHER SIDE OF PLATFORM BASE.
(SOME COMPONENTS REMOVED FOR CLARITY)



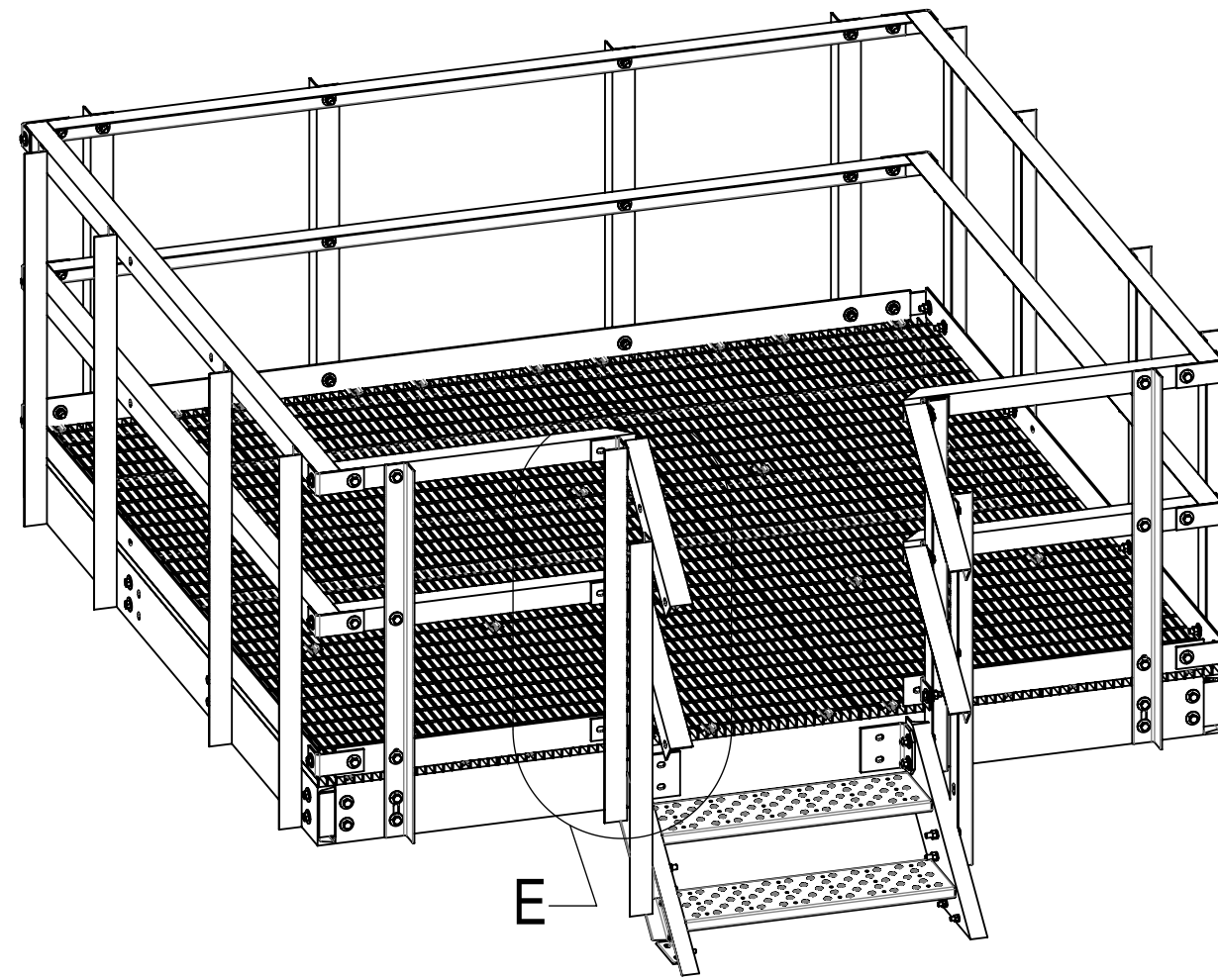
DETAIL C
SCALE 1 : 8

OUTWARD BRACKET ORIENTATION

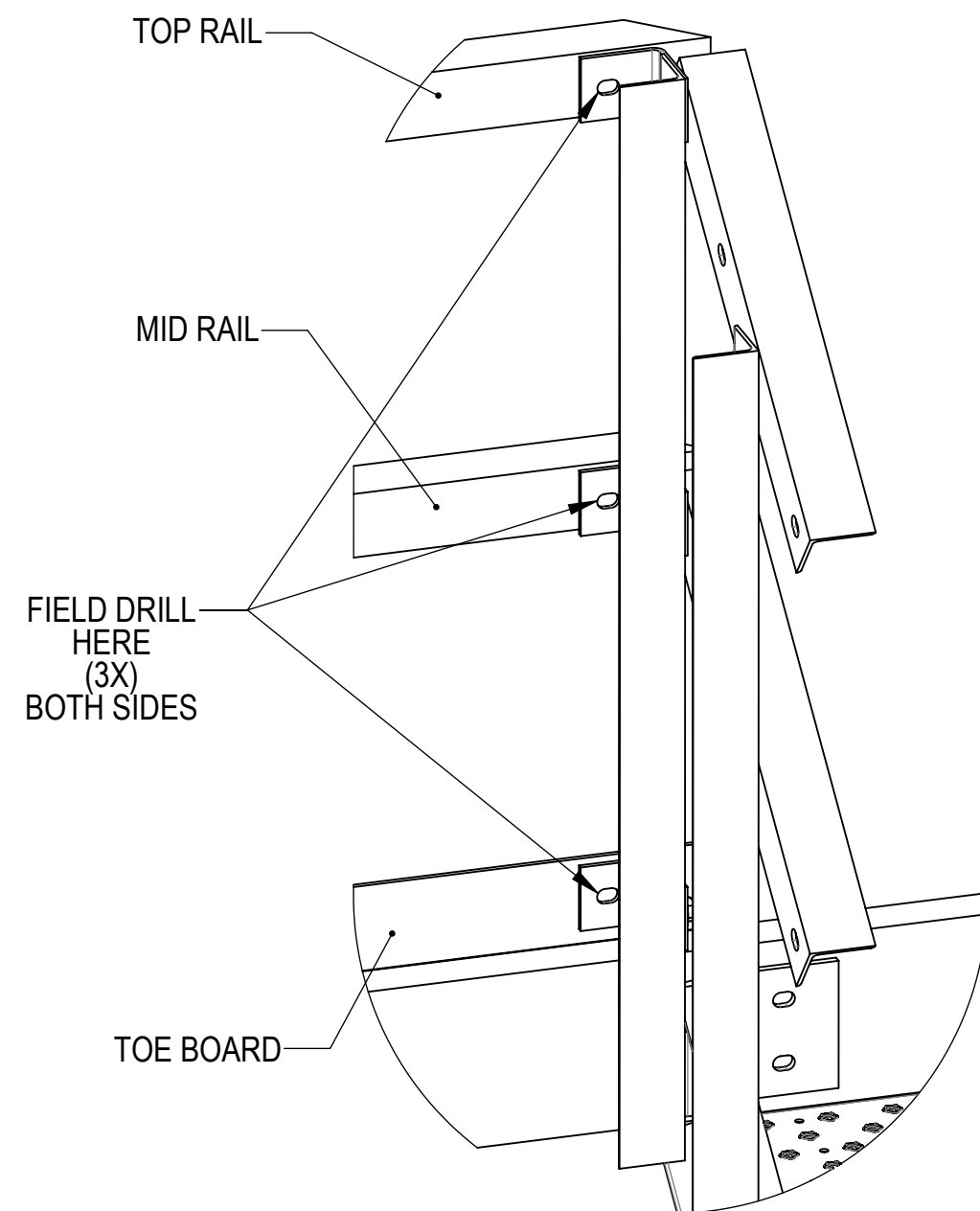
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DETAIL D
SCALE 1 : 8

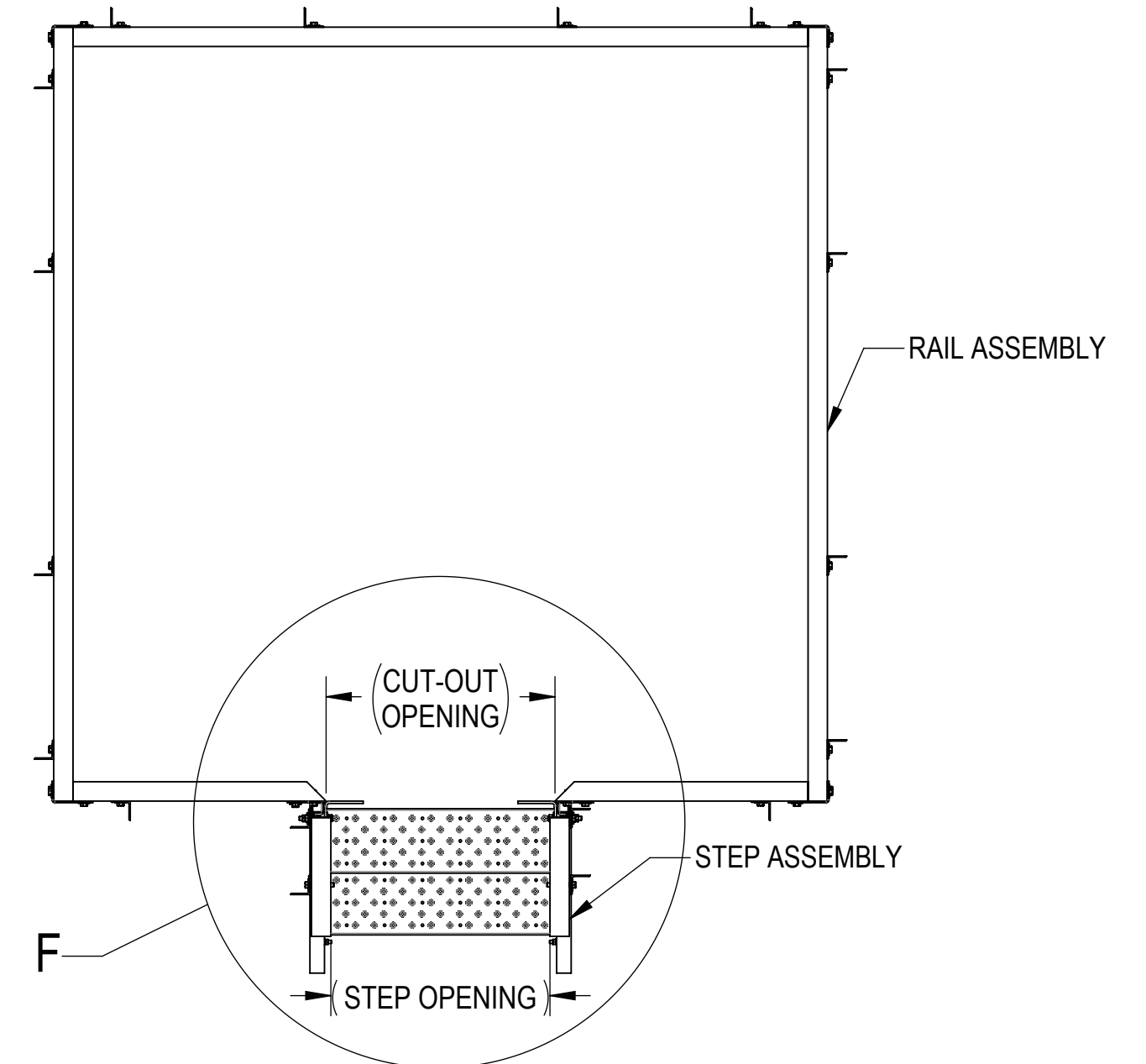


"CUT-OUT"
VIEW

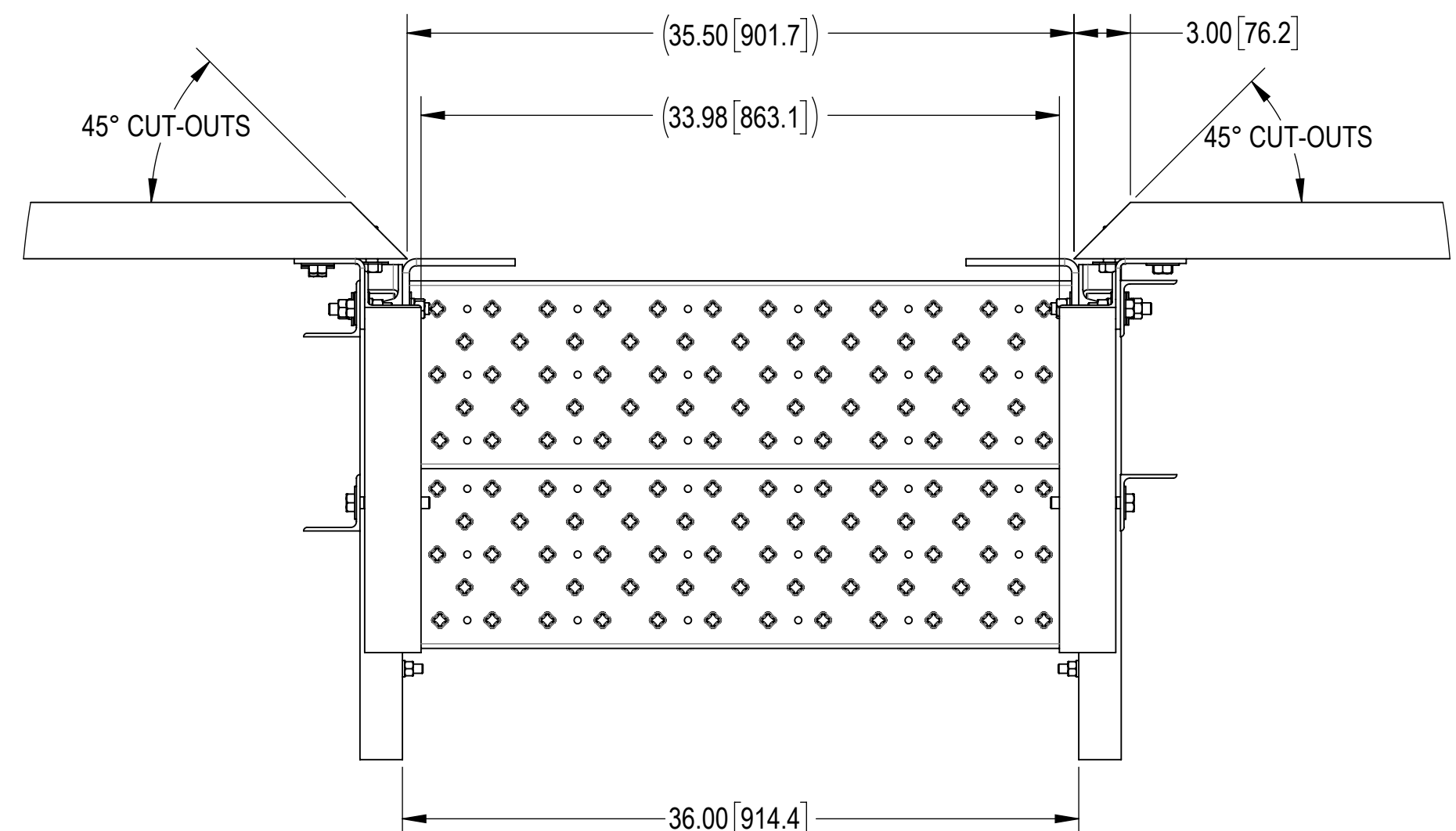


DETAIL E
SCALE 1 : 8
(SOME COMPONENTS REMOVED FOR CLARITY.)

(THIS VIEW IS FOR REFERENCE ONLY*)
*TECHNICIAN WILL HAVE TO DETERMINE CUT-OUT DIMENSIONS
FOR THEIR CUSTOMIZED APPLICATION.



TOP VIEW
(SOME COMPONENTS REMOVED FOR CLARITY.)



DETAIL F
SCALE 1 : 8
THIS VIEW FOR REFERENCE ONLY
(SOME COMPONENTS REMOVED FOR CLARITY.)